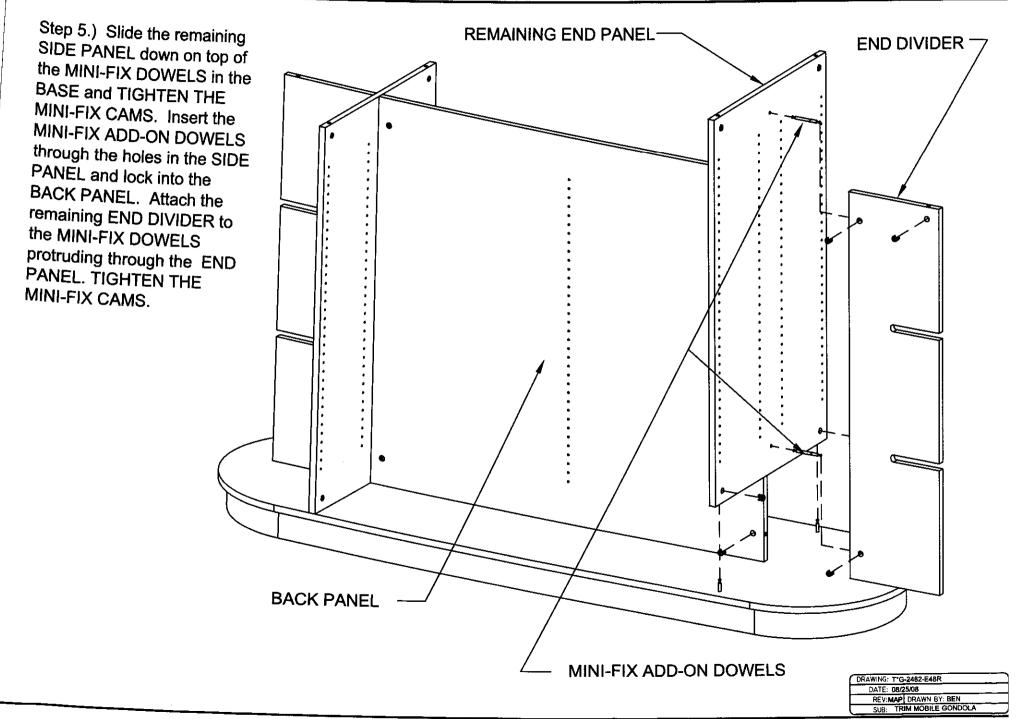
Trim Mobile Gondola Assembly Instructions Page 1 of 5 Mini-Fix Cam Step 1.) Install MINI-FIX DOWELS Mini-Fix Dowel into the BRASS INSERTS in the BASE, and MINI-FIX CAMS into the Mini-Fix Add on Dowel SIDE PANEL and END DIVIDER PANEL. (SEE TYPICAL MINI-FIX CONNECTIONS INSTRUCTION Shelf Pin SHEET.) Step 2.) Attach one SIDE PANEL to the BASE as shown, using the MINI-FIX CONNECTIONS. Step 3.) Connect the END DIVIDER to the SIDE PANEL using the MINI-FIX ADD-ON DOWELS, as shown; TIGHTEN THE MINI-FIX CAMS. SIDE PANEL **END DIVIDER BASE** Find Mobile Feature Display @demco.com, search mobile feature display Call 800.962.4463 or email custserv@demco.com

Trim Mobile Gondolda Assembly Instructions Page 2 of 5 Step 4.) Install MINI-FIX CAMS into the BACK PANEL and connect the BACK PANEL to the SIDE PANEL using the MINI-FIX ADD-ON DOWELS, **BACK PANEL** as shown. TIGHTEN THE MINI-FIX CAMS. MINI-FIX ADD-ON DOWELS DRAWING: T*G-2482-E48R DATE: 08/25/08 REV:MAP DRAWN BY: BEN

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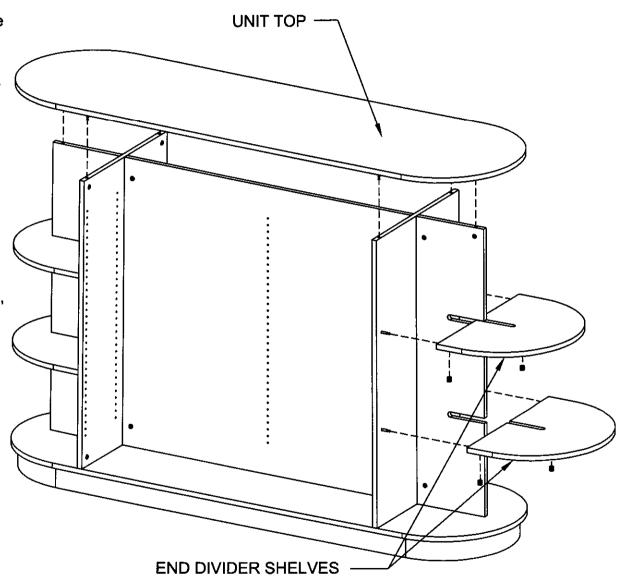


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Step 6.) Install MINI-FIX DOWELS in the UNIT TOP and the SIDE PANELS as shown. Install MINI-FIX CAMS into the bottoms of the END DIVIDER SHELVES.

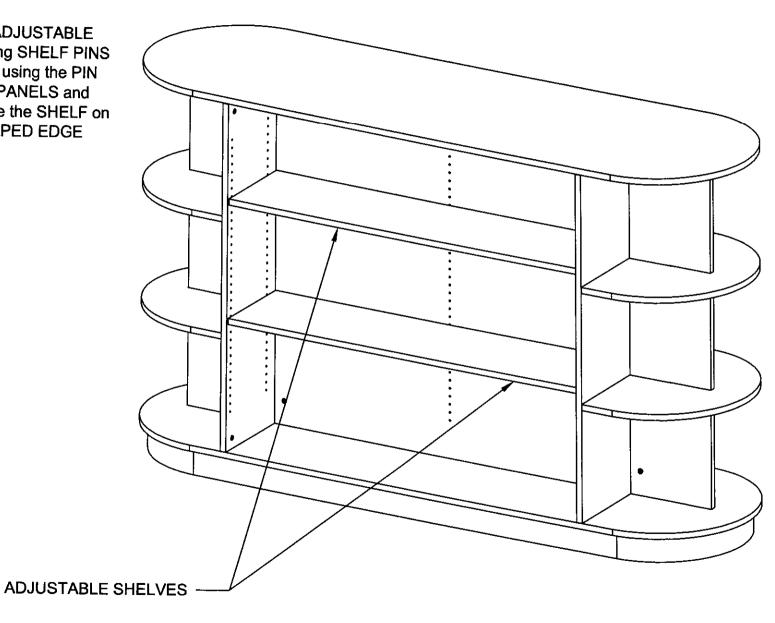
Step 7.) Connect the END DIVIDER SHELVES to the UNIT by sliding the SHELF forward onto the END DIVIDER so that the slot in the SHELF slips over the slot in the END DIVIDER and the MINI-FIX CONNECTIONS are engaged. TIGHTEN THE MINI-FIX CAMS. Repeat for each SHELF.

Step 8.) Attach the UNIT TOP, as shown, using the MINI-FIX CONNECTIONS in the SIDE PANELS and END DIVIDER PANELS. TIGHTEN THE MINI-FIX CAMS.



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Step 9.) Install the ADJUSTABLE SHELVES by inserting SHELF PINS at the desired height using the PIN HOLES in the SIDE PANELS and BACK PANEL. Place the SHELF on the PINS with the TAPED EDGE facing out.



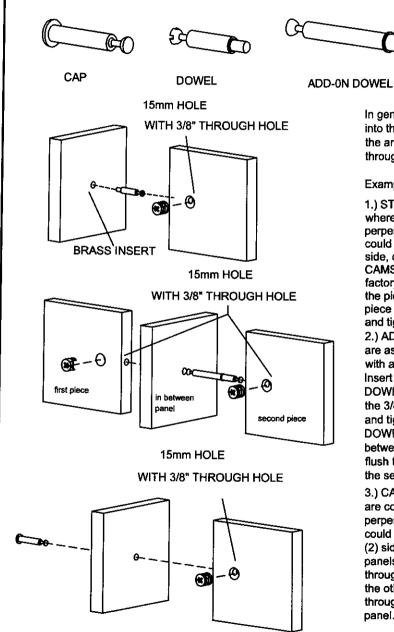
DRAWING: T*G-2482-E48R

DATE: 08/25/08

REV:MAP DRAWN BY: BEN

SUB: TRIM MOBILE GONDOLA

TYPICAL MINI-FIX CONNECTIONS



In general, you should install the CAMS into the 15mm (just over 1/2") holes with the arrow facing the direction of the 3/8" through hole.

CAM

Examples of typical connections are:

- 1.) STANDARD CONNECTION where you are assembling (2) pieces perpendicular to each other. This could be a back to a panel, a top to a side, or a side to a base. Install the CAMS. Install the DOWELS into the factory installed brass inserts. Slide the piece with the CAMS flush to the piece with the DOWELS protruding and tighten the CAMS.
- 2.) ADD-ON CONNECTION where you are assembling (2) pieces edge to edge with a panel in between. Install the CAMS. Insert the longer end of the ADD-ON DOWELS through the in between panel into the 3/8" through holes on the first piece and tighten the CAMS. The ADD-ON DOWEL should protrude through the in between panel. Slide the second piece flush to the panel and tighten the CAMS in the second panel.
- 3.) CAP CONNECTION where you are connecting (2) pieces perpendicular to each other. This could be as base with an overhang or (2) sides. Install the CAMS in the panels. Position the panel so the 3/8" through hole lines up with the hole in the other piece. Insert the CAP through the second piece and into the panel. Tighten the CAMS.

DRAWING: MFCONN.DWG

OATE: 07/28/08

REV: | DRAWN BY: MARK

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