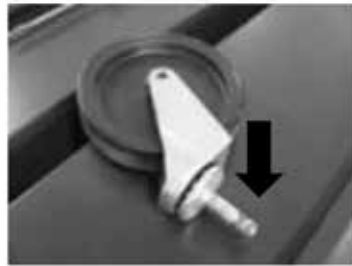
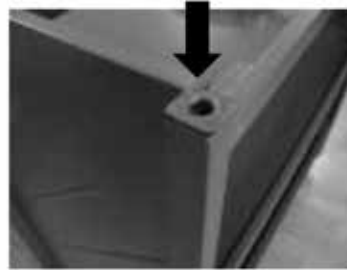


**Caster Installation Instructions for
LibraryQuiet Booktrucks, Atlas Booktrucks, and Gaylord Iron Horse Booktrucks**



Caster shaft



Caster insert

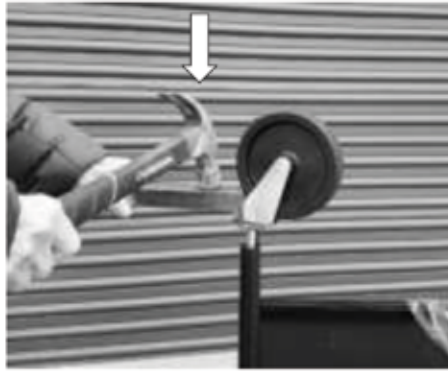
- 1 Insert caster shaft into caster insert on bottom of leg pushing down until caster shaft movement stops.



- 2 Position the caster installation tool inside the caster bracket and over the head of caster shaft up against the wheel as shown.



3 Gently tap the top of the caster installation tool with a hammer until caster shaft begins traveling down into the caster insert. Continue pushing the caster installation tool firmly against the wheel and strike caster installation tool until the caster shaft is completely seated into the caster insert.



CAUTION: Do not attempt to seat the caster shaft by grasping the caster wheel and pushing down. The caster wheel is offset and will not generate sufficient pressure to seat the caster shaft into the caster insert. Do not strike the caster wheel with a hammer, as this will result in damage to the wheel and/or book truck leg.



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